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Mailing Date: April 8, 1997

Docket No: 10306US08

**REQUEST FOR FILING CONTINUING OR DIVISIONAL
PATENT APPLICATION UNDER 37 C.F.R. 1.60**

Assistant Commissioner for Patents
Washington, D.C. 20231

Sir:

This is a request for filing a continuation application under 37 C.F.R. 1.60 of pending prior application Serial No. 08/415,075, filed on March 30, 1995, by Steven E. Koenck for BATTERY PACK HAVING MEMORY

Enclosed are:

- * a copy of the prior application, including the specification (16 pages, including 10 claims); an abstract of the disclosure (1 page); 1 sheet of drawings; the declaration and power of attorney (4 pages); each as originally filed;
- * a copy of the signed declaration and power of attorney (4 pages) as originally mailed on July 11, 1995, responsive to a Notice of Missing Parts;
- * a declaration by an attorney of record verifying that the enclosed copy of the application is a true copy of the application as originally filed, and that no amendments referred to in the declaration filed to complete the prior application introduced new matter therein;
- * a preliminary amendment;
- * Other:

The filing fee due for this application is affected because:

- * The applicant hereby directs that original Claims 2-10. of the prior application should be cancelled before calculating the filing fee. This amendment leaves at least one original independent claim from the parent application pending.

The filing fees are calculated as follows for a large entity:

* Large Entity Fees

	Claims presented		Extra claims	Rate per extra claim	
Total claims	1	-20 =	0	x \$22 ..	\$.00
Indep claims	1	- 3 =	0	x \$80 ..	\$.00
Basic fee				\$770.00
Multiple dependent claim presented (\$260 if any present)...					<u>\$.00</u>
Total filing fee					<u>770.00</u>

The following arrangements are being made to pay the government fees due.

- * The Commissioner is hereby authorized to charge the filing and extra claim fees which are presently required to Deposit Account No. 13-0017.
- * The Commissioner is hereby authorized to charge future fees which become due during the pendency of this application under 37 C.F.R. 1.16 a, b, c, d, f, or g or 37 C.F.R. 1.17 to Deposit Account No. 13-0017.

The specification should be amended as indicated below:

- * Please amend the Specification by inserting after "The present application is a" in the first line the phrase:

--continuation of U.S. application Serial No. 08/415,075
filed March 30, 1995, which is a--.

The undersigned attorney is authorized to represent the applicants and receive correspondence because:

- * The power of attorney filed in the prior application and currently in force authorizes the following attorneys, including the undersigned, to act on behalf of the inventor(s):

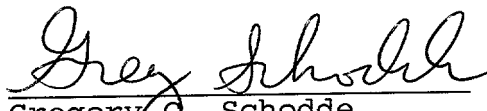
Gregory C. Schodde Reg No. 36,668

- * A copy of the power of attorney previously filed appears in the original papers in the prior application.

* Address all future written communications and telephone calls
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By: 
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268040-467889

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

(Case No. 10306US08)

In the Application of:) EXPRESS MAIL NO: EM255278355US
)
) MAILING DATE: 4/8/97
)
Serial No. To be Assigned)
)
Filed: April 7, 1997)
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For: BATTERY PACK HAVING MEMORY)
)
)
Examiner: K. Shin)
)
Group Art Unit: 2111)
)
)

PRELIMINARY AMENDMENT ADDING DRAWINGS INCORPORATED BY REFERENCE

Assistant Commissioner for Patents
Washington, D.C. 20231

Sir:

Please amend the specification as follows:

Drawings

Please amend the specification to include the following sheets of drawings of Figures 1-27 which are incorporated by reference in the specification. Pertinent papers from the parent case where this amendment was also made are enclosed.

Description of the Drawings

Delete page 7, line 29 to page 8, line 3.

Add after the "Brief Description of the Drawings" subtitle (after line 28 of page 7) the description of Figures 1-17 from United States Patent No. 4,709,202 and the description of Figures 18-27 from United States Patent No. 5,278,487.


The balance of the paragraph is unchanged.

REMARKS

Figures 1-27 were added by petition in the parent application. Copies of the Preliminary Amendment and Declaration That Amendment Adding Material Consists of Same Material Incorporated by Reference are enclosed.

Respectfully submitted,

McANDREWS, HELD & MALLOY, LTD.

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Express Mail Label
RB 978 303 612 US

Patent
Attorney Docket N^o
5717YA

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

TITLE:

BATTERY PACK HAVING MEMORY

SPECIFICATION

CROSS-REFERENCE TO RELATED APPLICATIONS

5 The present application is a continuation-in-part of U.S. application Serial No. 08/134,881 (Attorney Docket No. 35717Y) filed October 12, 1993, which is a continuation of U.S. application Serial No. 07/769,337 (Attorney Docket No. 35717AAX) filed October 1, 1991 (now U.S. Pat. No. 5,278,487 issued January 11, 1994), which is a continuation of U.S. application Serial No. 07/544,230 (Attorney Docket No. 5717AA) filed June 26, 1990 (now abandoned), which is a division of U.S. application Serial No. 07/422,226 (Attorney Docket No. 5717A) filed October 16, 1989 (now U.S. Pat. No. 4,961,043 issued October 2, 1990), which is a division of U.S. application Serial No. 07/168,352 (Attorney Docket No. 5717Y) filed March 15, 1988 (now U.S. Pat. No. 4,885,523 issued December 5, 1989).

10 Said application U.S. application Serial No. 07/168,352 is in turn a continuation-in-part of U.S. application Serial No. 06/944,503 (Attorney Docket No. 5717X) filed December 18, 1986 (now U.S. Pat. No. 4,737,702 issued April 12, 1988), which is a continuation-in-part of U.S. application Serial No. 06/876,194 (Attorney Docket No. 5717) filed June 19, 15 1986 (now U.S. Pat. No. 4,709,202 issued November 24, 1987), which is a division of U.S. application Serial No. 06/797,235 (Attorney Docket No. 5768) filed November 12, 1985 (now U.S. Pat. No. 4,716,354 issued December 29, 1987), which is a continuation-in-part

of U.S. application Serial No. 06/612,588 (Attorney Docket No. 6165) filed May 21, 1984 (now U.S. Pat. No. 4,553,081 issued November 12, 1985), which is a continuation-in-part of U.S. application Serial No. 06/385,830 (Attorney Docket No. 6164) filed June 7, 1982 (now U.S. Pat. No. 4,455,523 issued June 19, 1984).

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INCORPORATION BY REFERENCE

The disclosures and drawings of the before mentioned U.S. Pat. Nos. 4,455,523; 4,553,081; 4,709,202; 4,716,354; 4,737,702; 4,885,523; 4,961,043; and 5,278,487 are hereby incorporated herein by reference in their entirety.

10

The present invention may be utilized as or in conjunction with the battery pack including electronic power saver as described in PCT publication PCT/US90/06383 published May 16, 1991. Said publication PCT/US90/06383 is incorporated herein by reference in its entirety.

15

The present invention may be utilized as the rechargeable battery of a portable system as described in U.S. Pat. No. 5,363,031 issued November 8, 1994. Said U.S. Pat. No. 5,363,031 is incorporated herein by reference in its entirety.

20

The present invention may be utilized as the rechargeable battery of a portable system as described in U.S. application Serial No. 07/837,650 (Attorney Docket No. 6599XZ) filed February 18, 1992. Said application Serial No. 07/837,650 is incorporated herein by reference in its entirety.

The present invention may be protected from electrostatic discharge by utilizing the apparatus and method for electrostatic discharge protection as described in U.S. application Serial No. 08/353,778 filed December 12, 1994. Said application 08/353,778 is incorporated herein by reference in its entirety.

BACKGROUND OF THE INVENTION

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The present invention relates to a battery conditioning system for battery means of portable computerized devices, and particularly to a hand-held device including data storage means for storing data pertinent to the battery means of the device, and to a battery conditioning control system including an external charging circuit equipped for communication with data storage means of the hand-held device and/or of the battery means operatively associated with such device. Preferably the control system is capable

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of optimizing the performance of a rechargeable electrochemical storage medium while at the same time maximizing its useful life. The invention also relates to control systems generally, and to control systems forming part of hand-held units.

5 Portable computerized systems are presently being extensively utilized in a wide range of applications. For example, such systems may be utilized in delivery vehicles which are to be away from a central warehouse or the like for a major part of each working day. Recharging operations may take place in locations subject to extremes of temperature. It is particularly crucial to avoid an equipment failure where a portable device is a vital link to the completion of scheduled tasks at remote locations and the like. In such
10 circumstances, a loss of adequate battery power may be just as detrimental as any other malfunction.

Particularly where the battery conditioning control system is to be incorporated in hand-held devices, such control system should be lightweight and compact, and should consume minimum power. For the sake of economy, a microprocessor of a standard
15 design and of minimum complexity is highly desirable.

It is conceived that a particularly advantageous battery conditioning system is achieved where significant portions of the conditioning circuitry are external to the battery operated portable device, and where the portable device contains data storage means which is capable of reliably and flexibly providing information, e.g., to the external circuitry
20 for optimizing battery conditioning operations. Data storage means may be implemented within a battery pack in order to preserve battery characteristics of that particular battery so that unique battery data may be associated with the battery pack. The saved battery pack data may be accessed by a portable battery powered device in which the battery pack is utilized so that charging and discharging routines may be optimized for the particular
25 battery pack.

SUMMARY OF THE INVENTION

It is a basic objective of the present invention to achieve a conditioning system for hand-held battery powered devices providing increased reliability and useful life, and particularly to provide a charging system for hand-held devices wherein charging operation

can be based on the use history and/or other relevant information concerning the specific battery means.

A further object of the present invention is to provide a control system particularly adapted to control battery conditioning of a variety of rechargeable battery means, automatically adaptable to hand-held devices having battery means of different types such as to require different conditioning parameters.

Another object of the invention is to provide a charging current control system for battery powered portable devices which is not only lightweight and compact but which consumes minimum power, and which preferably is adapted to be implemented as an integrated circuit of an economical and simple construction.

An exemplary feature of the invention resides in the provision of a battery conditioning system receptive of different hand-held devices and capable of communication therewith, e.g., to determine the type of conditioning required for respective different internal battery means thereof.

A further feature of the invention relates to a battery conditioning system wherein the system can obtain a relatively accurate indication of the battery energy remaining available for use for one type or a plurality of different types of batteries, and supply the results to a memory means accompanying the battery means during portable operation.

So as to recharge a battery system as rapidly as possible without detriment to an optimum useful life span, battery parameters including battery temperature may be monitored and transmitted to a conditioning system during a charging cycle, and the battery charging current may be adjusted accordingly.

Since a battery may deteriorate when subjected to repeated shallow discharge and recharging cycles, according to the present invention, a count of such shallow charge cycles may be automatically maintained throughout the operating life of the battery system, such that deep discharge cycles may be effected as necessary to maintain desired performance standards.

Furthermore, according to another highly significant feature of the invention, automatically operating battery monitoring and/or conditioning circuitry may be secured with the battery pack for handling as a unit therewith. The monitoring circuitry may receive its

operating power from the battery pack during storage or handling such that a total history of the battery pack may be retained for example in a volatile memory circuit where such type of memory otherwise provides optimum characteristics for a portable system. The conditioning circuitry may have means for effecting a deep discharge cycle, and
5 concomitantly with the deep discharge cycle, a measure of actual battery capacity may be obtained. From such measured battery capacity and a continuous measurement of battery current during portable operation, a relatively accurate "fuel gauge" function becomes feasible such that the risk of battery failure during field operation may be essentially eliminated. The performance of a given type of battery in actual use may be accurately
10 judged since the battery system can itself maintain a count of accumulated hours of use, and other relevant parameters.

In a simplified system in successful use, the conditioning system is incorporated in the portable utilization device such that the programmed processor of the utilization device may itself automatically effect a deep discharge conditioning cycle and/or a deep discharge capacity test. The deep discharge cycle may be effected at a controlled rate, such that the
15 time for discharge from a fully charged condition to a selected discharge condition may itself represent a measure of battery capacity. Instead of directly measuring battery current during use, the programmed processor may maintain a measure of operating time and/or elapsed time during portable operation, so as to provide an indication of remaining battery capacity. A time measure of operating time may be utilized to automatically determine the
20 time duration of the next charging cycle. When both a main battery and a back-up battery are present, the operating time of each may be individually accumulated, and used to control the time duration of the respective recharging operations.

Additional features of a commercial system in successful use include individual
25 charging and discharging circuits for a main battery and a back-up battery for reliable conditioning of the back-up battery independently of the state of the main battery. Desired parameters such as main battery voltage, ambient temperature (e.g. in the main battery case or in the battery compartment), and charging voltage may be obtained by means of an integrated circuit analog to digital converter, which thus replaces several comparators
30 and many precision costly components of a prior implementation.

While in an early embodiment, battery charging current was set using a digital to analog converter to establish a set point for an analog current control loop, it is a feature of a further embodiment herein to provide a digital computer for both computing a desired current set point and for modulating current pulses in the battery charging circuit for maintaining a desired average current. Preferably, a computer circuit with a moderate clock rate may determine current pulse modulation steps and control sampling of actual current pulses for purposes of generating a feedback signal. An aliasing type of sampling systematically taken at different phases of the actual current pulse waveform enables use of a particularly low sampling rate.

In a further significant development of the invention, important portions of the conditioning circuitry are external to the battery operated portable device, and yet information specific to a given battery means is retained with the portable device. In an exemplary implementation, a computer operating means of the portable device is programmed and provided with battery information sufficient to select an optimum battery charging rate, for example, e.g., a fast charge or a maintenance charge, and preferably to adjust the charge rate e.g. based on a measure of battery temperature. In a presently preferred system, an external standardized charging circuit has a default condition wherein a charging current is supplied suitable to older types of terminals. Such a charging circuit, however, can be controlled by the computer operating means of preferred types of portable devices so as to override the default charging rate. In this way charging rate may be a function not only of a respective rated battery capacity, but also of other parameters such as battery terminal voltage prior to coupling of the portable device with the charging circuit and/or extent of use of the portable device after a previous charge. In certain applications with high peaks of battery drain, e.g. RF terminals, it is advantageous to avoid a resistance in series with the battery for measuring battery drain during use; an alternate approach measuring operating time in various modes can then be particularly attractive. An advantageous data communication coupling between a portable device computer operating means and a charging circuit may be effected via a data storage register and digital to analog converter. The register may be operated from a battery means while the computer operating means may be in a sleep mode, for example, once the register has received a

suitable computer generated command. The digital analog converter need only be active during a battery charging cycle and can be decoupled from the battery means during portable operation. Such a digital to analog converter is particularly suitable for generating an analog control signal for overriding a default setting of a standardized charging circuit such as described hereinabove.

In a new RF terminal unit, it is conceived that it may be advantageous to make the output of a battery temperature measuring transducer available at an external contact of the terminal so that a low cost charger could supply a charging current taking account of a relatively accurate measure of battery temperature. Further by making temperature transducer (nonzero) output dependent on the presence of charging potential at the terminal, the same temperature sensing line provides an indication as to whether charging potential is present.

In a further embodiment of the present invention, a battery pack having memory may be implemented within the battery pack itself. The duty history of the battery along with present battery data may be stored to be later retrieved by a utilization device. The utilization device may determine present battery conditions in order to relay such information to the operator and may apply appropriate charging algorithms taking into account present battery conditions along with past characteristic charge/discharge behavior in order to optimize future battery charging and discharging. The characteristic behavior exhibited by the battery pack may be stored in an electronic memory system along with other battery pack identifying or tagging information. The battery pack having memory may be assembled using standard battery pack assembly techniques in order to maintain reliability and minimize the costs of the battery pack having memory.

The invention will now be described, by way of example and not by way of limitation, with references to the accompanying sheets of drawings; and other objects, features and advantages of the invention will be apparent from this detailed disclosure and from the appended claims.

BRIEF DESCRIPTION OF THE DRAWINGS

FIGS. 1 through 17 and the brief description thereof are incorporated herein by reference to U.S. Serial. No. 876,194, now U.S. Pat. No. 4,709,202 issued Nov. 24, 1987.

FIGS. 18 through 27 and the brief description thereof are incorporated herein by reference to U.S. Serial. No. 07/769,337, now U.S. Pat. No. 5,278,487 issued Jan. 11, 1994.

FIG. 28 depicts the electrical circuit arrangement of an exemplary battery pack having memory.

FIG. 29 shows a physical arrangement of the components of the battery pack having memory in an exemplary manufacture of the invention.

DETAILED DESCRIPTION

The detailed description of FIGS. 1 through 17 is incorporated herein by reference to the specification at col. 4, line 25, through col. 66, line 4, of the incorporated U.S. Pat. No. 4,709,202.

The detailed description of FIGS. 18 through 27 is incorporated herein by reference to the specification at col. 5, line 50, through col. 20, line 6, of the incorporated U.S. Pat. No. 5,278,487.

FIG. 28 illustrates the circuit arrangement of an exemplary data pack having memory **28-8**. A number of electrochemical cells **28-2** are arranged in series to provide a predetermined voltage for powering a particular utilization device (not shown). In a preferred embodiment the electrochemical cells **28-2** are nickel-metal hydride cells of the type generally used for portable electronic equipment. Alternatively, the electrochemical cells may be nickel-cadmium cells, lithium-ion cells, or the like. In a preferred embodiment, five cells may be electrically arranged in series resulting in a positive battery voltage terminal **BATT+** and a negative battery voltage terminal **BATT-**.

An electronic memory device **28-4** receives power from the electrochemical cells. The electronic memory device **28-4** is capable of storing information of the particular history of the battery pack **28-8** which may be later retrieved and acted upon accordingly by a utilization device. The electronic memory device **28-4** may store identification information such as manufacturer, date of manufacture, date of sale, serial number, type of electrochemical cells, chain of title from manufacturer to buyer, etc. for tagging and identifying that individual battery pack **28-8**. Such information may be useful for example to trace the origin of defects or to determine the age of the battery pack, for example.

Information as to the actual charging and discharging characteristics of the battery pack **28-8** may also be stored for determining the amount of available capacity remaining in the battery pack **28-8** or for optimizing recharging algorithms. The battery pack **28-8** history may include information such as maximum available capacity, remaining capacity, the total number of charge/discharge cycles the battery pack **28-8** has experienced, the number of charge/discharge cycles since a conditioning cycle, particular charge/discharge characteristics of the battery pack **28-8**, battery temperature, or the like. The actual physical characteristics of the electrochemical cells may thus be monitored and stored in the electronic memory device and retrieved by the utilization device to effectively manage and employ the energy stored in the battery pack **28-8**.

An ideal electronic memory device **28-4** consumes little or no power, is reliable, and is manufactured in a small package. In a preferred embodiment of the invention the electronic memory device **28-4** may be a Dallas Semiconductor DS2434 Battery Identification Chip. The DS2434 is manufactured in a 3 lead TO-92 package having two power leads and a 1-wire data interface lead. The DS2434 has 96 bytes of random access memory (RAM) and 32 bytes of nonvolatile EEPROM memory available for battery storage, includes a digital temperature sensor, and operates at low power. A utilization device may access the battery pack **28-8** data stored in the electronic memory device through the 1-wire interface at communications line **BATT_DATA**.

Operational power of the electronic memory device **28-4** may be supplied by the electrochemical cells **28-2** when the battery pack **28-8** is charged or by an external power source during charging. The nonvolatile memory of the electronic memory device **28-4** allows for retention of stored data in the event that the battery pack **28-8** is completely depleted. The electronic memory device **28-8** may be powered by fewer than the total number of electrochemical cells **28-2** in the battery pack **28-8** when the total series voltage from the entirety of the electrochemical cells **28-2** exceeds the maximum operating voltage of the electronic memory device. In an exemplary embodiment employing five nickel-metal hydride electrochemical cells **28-2** the electronic memory device **28-6** may be powered by three of the electrochemical cells **28-2** by tapping an intermediate voltage point in the

battery pack **28-8**.

A voltage clamping component **28-6** may be utilized to protect the memory device **28-6** from accidental loss of stored memory states due to electrostatic discharge. For example an operator may touch communications terminal **BATT_DATA** during installation of the battery pack **28-8** into a utilization device and inadvertently apply an electrostatic discharge through the communications terminal **BATT_DATA** to the electronic memory device **28-4** thereby destroying the stored memory states and causing a loss of the stored battery pack **28-8** data. The voltage clamping component **28-6** may be an AVX Transguard type component connected between communications line **BATT_DATA** and negative terminal **BATT-** of the battery pack **28-8** which is typically a ground reference. The voltage clamping component **28-6** clamps any high voltage transient occurring at the **BATT_DATA** terminal in order to prevent damage to the electronic memory device **28-4**.

FIG. 29 depicts a physical configuration of the battery pack **29-8** as manufactured. The battery pack **29-8** may be assembled using the process normally employed to assemble rechargeable battery packs wherein thin metal straps **29-10** are spot welded to the electrochemical cells **29-2** to interconnect the electrochemical cells **29-2**. Using standard battery pack assembly techniques provides reliable low impedance and low cost connections within the battery pack **29-8**. No circuit board nor any other components which may increase manufacture costs and reduce the reliability of the connections are needed to assemble the battery pack **29-8**.

Communications line **BATT_DATA** requires a large area contact pad as shown in FIG. 29 for optimum signal integrity. The straps **29-10** may be comprised of individual pieces of metal and may be placed on an insulating substrate to hold them in the proper orientation for assembly. Metal pieces **29-10** may be formed by chemical etching from a single sheet of material which may consist of a traditional flexible circuit or an equivalent thereof.

The spot welding process may be a possible source of damage to the electronic memory device **29-4** due to the application of a potentially damaging high voltage on the pins of the electronic memory device **29-4** by the spot welder. The potentially damaging

effects of spot welding to the electronic memory device **29-4** may be mitigated or eliminated by assembling the voltage clamping **29-6** device to the battery pack **29-8** assembly prior to attaching the electronic memory device. The electronic memory device **29-4** and the voltage clamping component **29-6** may be affixed to metal conductors **29-10** using a traditional electrical connection technique such as soldering before the spot weld is applied. Once the electronic component **29-4** and the voltage clamping device **29-6** are affixed to metal conductors **29-10**, metal conductors **29-10** may be mechanically clamped to a low electrical potential point such that no damaging voltage will be applied to the pins of the electronic memory device.

In view of the above detailed description of a preferred embodiment and modifications thereof, various other modifications will now become apparent to those skilled in the art. The claims below encompass the disclosed embodiments and all the reasonable modifications and variations without departing from the spirit and scope of the invention.

CLAIMS

1. A battery powered electronic system comprising:
 - (a) a portable battery powered utilization device for operating from battery power during portable operation thereof; and
 - 5 (b) a battery pack having memory operatively coupled with said utilization device for supplying operating power and battery data to said utilization device.
2. The battery powered electronic system according to claim 1 wherein said battery pack having memory comprises:
 - 10 (a) a plurality of electrochemical cells for providing power to said utilization device at a first voltage;
 - (b) an electronic memory device having a communications interface for communicating battery data to said utilization device wherein said electrochemical cells power said memory device at a second voltage; and
 - 15 (c) a voltage clamping device operatively connected to said communications interface for clamping for protecting said electronic memory device from electrostatic discharge.
3. The battery pack having memory of claim 2 wherein said electronic memory device includes volatile memory.
- 20 4. The battery pack having memory of claim 2 wherein said electronic memory device includes nonvolatile memory.
5. The battery pack having memory of claim 2 wherein said electronic memory system includes a combination of volatile and nonvolatile memory.

6. A method of providing operational power to a battery powered utilization
5 device, said method comprising:

- (a) monitoring operational battery pack characteristics;
- (b) storing said characteristics in an electronic memory device contained within
said battery pack as battery pack data;
- (c) monitoring present battery pack conditions;
- 10 (d) retrieving said battery pack data;
- (e) communicating said present battery pack conditions and said battery pack
data to said battery powered utilization device; and
- (f) controlling the utilization of said battery pack by said battery powered
utilization device.

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7. A method for providing operational power to a battery powered utilization device, said method comprising:

- (a) monitoring operational battery pack characteristics;
- 5 (b) storing said characteristics in an electronic memory device contained within said battery pack as battery data;
- (c) monitoring present battery pack conditions;
- (d) retrieving said battery pack data;
- 10 (e) communicating said present battery conditions and said battery pack data to said battery powered utilization device;
- (f) controlling the charging of said battery pack according to said present battery pack conditions and said battery pack data;
- (g) controlling the discharging of said battery pack according to said present battery pack conditions and said battery pack data; and
- 15 (i) controlling the conditioning of said battery pack according to said present battery pack conditions and said battery pack data.

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8. A method of providing operational power to a battery powered utilization device, said method comprising:

- (a) monitoring operational battery pack characteristics;
- (b) storing said characteristics in an electronic memory device contained within said battery pack as battery data;
- (c) monitoring present battery pack conditions;
- (d) retrieving said battery pack data;
- (e) communicating said present battery pack conditions and said battery pack data to said battery powered utilization device;
- (f) charging said battery according to said present battery pack conditions and said battery pack data;
- (g) discharging said battery according to said present battery pack conditions and said battery pack data; and
- (i) conditioning said battery pack according to said present battery pack conditions and said battery pack data.

9. A method of manufacturing a battery pack having memory comprising:
- (a) permanently affixing a plurality electrical conductors interconnectively to a plurality of electrochemical cells thereby forming a battery;
 - (b) temporarily affixing electronic components to said electrical conductors;
 - (c) clamping said electrical conductors at a predetermined electrical potential; and
 - (d) permanently affixing said electronic components to said electrical conductors.

10. A battery pack having memory manufactured according to the method as recited in claim 9.

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ABSTRACT OF THE DISCLOSURE

In an exemplary embodiment, a battery conditioning system monitors battery conditioning and includes a memory for storing data based thereon; for example, data may be stored representative of available battery capacity as measured during a deep discharge cycle. With a microprocessor monitoring battery operation of a portable unit, a measure of remaining battery capacity can be calculated and displayed. Where the microprocessor and battery conditioning system memory are permanently secured to the battery so as to receive operating power therefrom during storage and handling, the performance of a given battery in actual use can be accurately judged since the battery system can itself maintain a count of accumulated hours of use and other relevant parameters. In the case of a non-portable conditioning system, two-way communication may be established with a memory associated with the portable unit so that the portable unit can transmit to the conditioning system information concerning battery parameters (e.g. rated battery capacity) and/or battery usage (e.g. numbers of shallow discharge and recharge cycles), and after a conditioning operation, the conditioning system can transmit to the portable unit a measured value of battery capacity, for example. A battery pack having memory stores battery history and identifying data to be retrieved by a portable battery powered device. Battery status information may be utilized in conjunction with characteristic battery history data in order to optimize charging and discharging functions and to maximize the useful life of a battery pack.

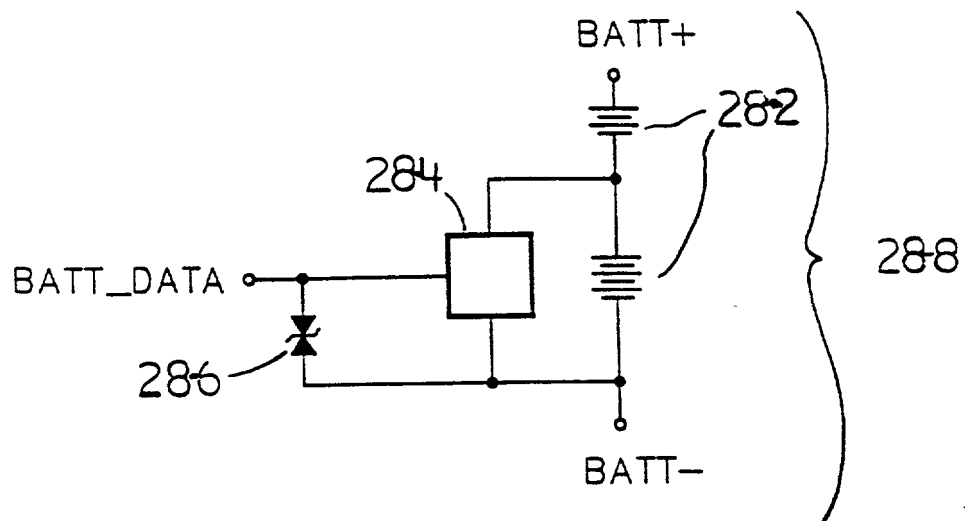


FIG. 28

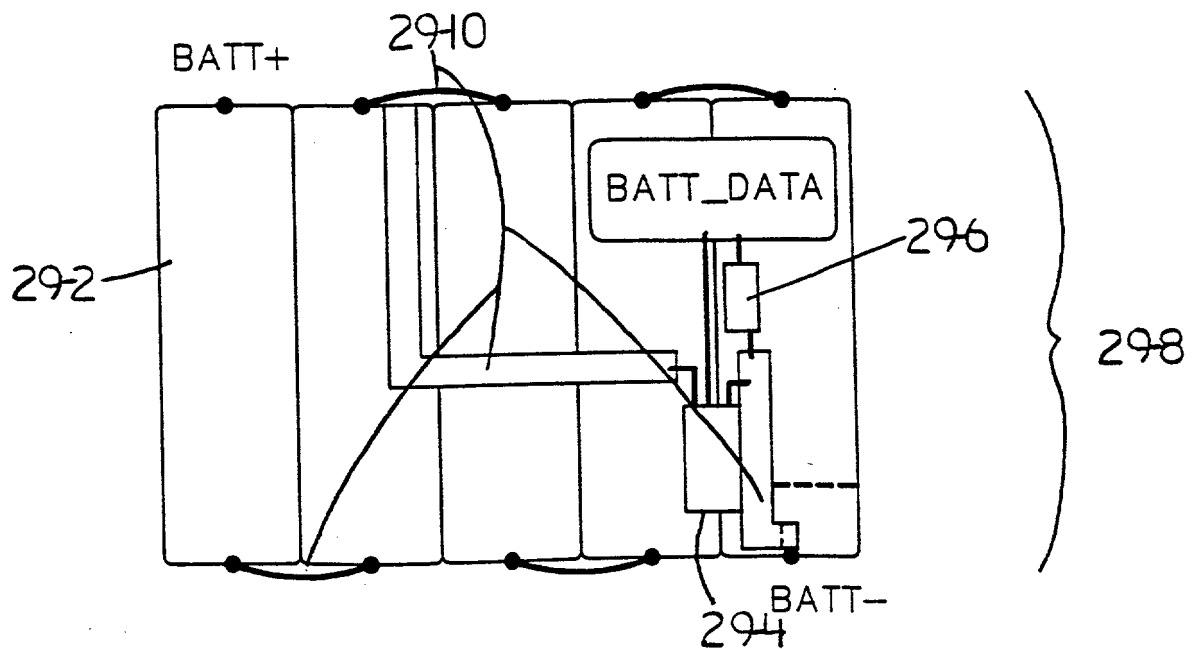


FIG. 29

ATTY. DOCKET N^o: 5717YA**COMBINED DECLARATION AND POWER OF ATTORNEY
IN A CONTINUATION-IN-PART PATENT APPLICATION**

As a below named inventor, I hereby declare that my residence, post office address and citizenship are as stated below next to my name; that I believe that I am the original, first and sole inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled:

BATTERY PACK HAVING MEMORY

described and claimed in the specification as filed on March 30, 1995 as U.S. Serial N^o 08/415,075.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, § 1.56(a).

**CLAIM FOR BENEFIT OF EARLIER U.S.
APPLICATIONS UNDER 35 U.S.C. 120**

I hereby claim the benefit under Title 35, United States Code, § 120 of any United States applications that are listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in those prior applications in the manner provided by the first paragraph of Title 35, United States Code, § 112, we acknowledge the duty to disclose information that is material as defined Title 37, Code of Federal Regulations, § 1.56(a), which occurred between the filing date of the prior applications and the filing date of this application.

The present application is a continuation-in-part of U.S. application Serial No. 08/134,881 (Attorney Docket No. 35717Y) filed October 12, 1993, which is a continuation of U.S. application Serial No. 07/769,337 (Attorney Docket No. 35717AAX) filed October 1, 1991 (now U.S. Pat. No. 5,278,487 issued January 11, 1994), which is a continuation of U.S. application Serial No. 07/544,230 (Attorney Docket No. 5717AA) filed June 26, 1990 (now

084134881-040997-12674880

abandoned), which is a division of U.S. application Serial No. 07/422,226 (Attorney Docket No. 5717A) filed October 16, 1989 (now U.S. Pat. No. 4,961,043 issued October 2, 1990), which is a division of U.S. application Serial No. 07/168,352 (Attorney Docket No. 5717Y) filed March 15, 1988 (now U.S. Pat. No. 4,885,523 issued December 5, 1989).

Said application U.S. application Serial No. 07/168,352 is in turn a continuation-in-part of U.S. application Serial No. 06/944,503 (Attorney Docket No. 5717X) filed December 18, 1986 (now U.S. Pat. No. 4,737,702 issued April 12, 1988), which is a continuation-in-part of U.S. application Serial No. 06/876,194 (Attorney Docket No. 5717) filed June 19, 1986 (now U.S. Pat. No. 4,709,202 issued November 24, 1987), which is division of U.S. application Serial No. 06/797,235 (Attorney Docket No. 5768) filed November 12, 1985 (now U.S. Pat. No. 4,716,354 issued December 29, 1987), which is a continuation-in-part of U.S. application Serial No. 06/612,588 (Attorney Docket No. 6165) filed May 21, 1984 (now U.S. Pat. No. 4,553,081 issued November 12, 1985), which is a continuation-in-part of U.S. application Serial No. 06/385,830 (Attorney Docket No. 6164) filed June 7, 1982 (now U.S. Pat. No. 4,455,523 issued June 19, 1984).

I hereby appoint as my attorneys, with full powers of substitution and revocation, to prosecute this application and to transact all business with the Patent and Trademark Office connected therewith:

William M. Wesley	Reg. N ^o 26,521
Herbert D. Hart, III	Reg. N ^o 30,063
Robert W. Fieseler	Reg. N ^o 31,826
George P. McAndrews	Reg. N ^o 22,760
John J. Held	Reg. N ^o 21,061
Timothy J. Malloy	Reg. N ^o 25,600
J. Michael Jarvis	Reg. N ^o 27,341
Robert C. Ryan	Reg. N ^o 29,343
Gregory J. Vogler	Reg. N ^o 31,313
Donald J. Pochopien	Reg. N ^o 32,167
Jean Dudek Kuelper	Reg. N ^o 30,171
Steven J. Hampton	Reg. N ^o 33,707
Alejandro Menchaco	Reg. N ^o 34,389
Priscilla F. Gallagher	Reg. N ^o 32,223
Robert B. Polit	Reg. N ^o 33,993
George F. Wheeler	Reg. N ^o 28,766
D. David Hill	Reg. N ^o 35,543
Christopher C. Winslade	Reg. N ^o 36,308

Thomas J. Wimbiscus Reg. N° 36,059
John S. Artz Reg. N° 36,431
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of Washington, D.C.; and

H. Robert Henderson Reg. N° 18,486
Michael O. Sturm Reg. N° 26,078
Richard L. Fix Reg. N° 28,297
Curtis A. Bell Reg. N° 36,742
of Des Moines, Iowa; and

John E. Cepican Reg. N° 26,851
of Davenport, Iowa; and

William H. Wright Reg. N° 26,424
Martin G. Mullen Reg. N° 28,574
of Washington, DC; and

John H. Sherman Reg. N° 16,909
Donald R. Schoonover Reg. N° 34,924
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Northwestern Atrium Center
500 West Madison, 34th Floor
Chicago, IL 60661

402-334-0300

I hereby declare that all statements made herein of our own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Dated: June 1, 1995

Steven E. Koenc

FULL NAME OF INVENTOR:

STEVEN E. KOENCK, a Citizen of U.S.A.
964 44th Street, SE
Cedar Rapids IA 52403
Linn County

268040-4267880

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Case No. 10306US08

PATENT

In the Application of:
STEVEN E. KOENCK

) EXPRESS MAIL NO. EM255278355US

) DATE OF MAILING. 4/8/97

Serial No. To be Assigned

Filed: April 8, 1997

For: BATTERY PACK HAVING MEMORY

Examiner: K. SHIN

Group Art Unit: 2111

DECLARATION OF ATTORNEY GREGORY C. SCHODDE

I, Gregory C. Schodde, hereby declare that I believe the specification, claims, abstract, informal drawings, and declaration and power of attorney enclosed herewith are a true copy of the prior application, U.S. Serial No. 08/415,075, as originally filed on March 30, 1995, according to the papers in our file. No amendments are referred to in the oath or declaration.

All statements made herein of my own knowledge are true, and all statements made herein on information and belief are believed to be true. I have been warned that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Title 18 U.S. Code 1001, and may jeopardize the validity of the application or any patent issuing thereon.

April 8, 1997
DATE


Gregory C. Schodde
Reg. NO. 36,668

ATTY. DOCKET N^o: 5717YA

**COMBINED DECLARATION AND POWER OF ATTORNEY
IN A CONTINUATION-IN-PART PATENT APPLICATION**

As a below named inventor, I hereby declare that my residence, post office address and citizenship are as stated below next to my name; that I believe that I am the original, first and sole inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled:

BATTERY PACK HAVING MEMORY

described and claimed in the specification as filed on _____ as U.S. Serial N^o _____.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, § 1.56(a).

CLAIM FOR BENEFIT OF EARLIER U.S.

APPLICATIONS UNDER 35 U.S.C. 120

I hereby claim the benefit under Title 35, United States Code, § 120 of any United States applications that are listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in those prior applications in the manner provided by the first paragraph of Title 35, United States Code, § 112, we acknowledge the duty to disclose information that is material as defined Title 37, Code of Federal Regulations, § 1.56(a), which occurred between the filing date of the prior applications and the filing date of this application.

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Dated: _____

FULL NAME OF INVENTOR:

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Cedar Rapids IA 52403
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